OPERATOR/MACHINE TIME CHART		
1. METHOD	2. CHARTED BY	3. DATE CHARTED
4. PART NAME	5. PART NUMBER	6. MACHINE NUMBER
7. OPERATION NUMBER 8. OPERATION		
9. OPERATOR	TIME IN 10. MINUTES	MACHINE TIME IN MINUTES
		WINTOTES
	- - - - - - - - - - - - - - - - - - -	= = =